

COMPACTOR TIPS & TROUBLESHOOTING GUIDE

Diagram of Key Compactor Parts

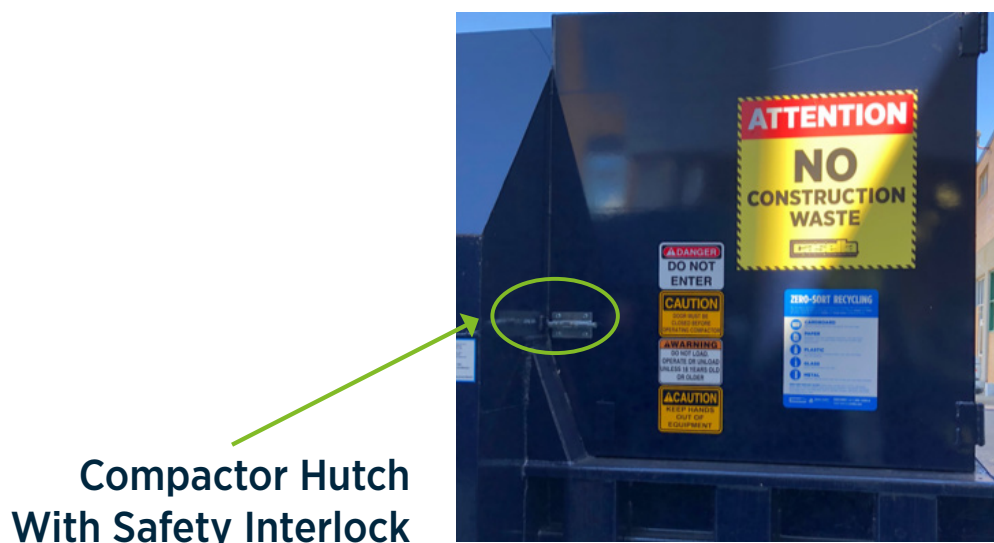


Compactor Receiver Box



Compactor Power Unit with Emergency Stop Button

Disconnect



Compactor Hutch With Safety Interlock

Operational Tips and Troubleshooting Guide

- ✓ Safety interlock switch on the door - is the door shut and locked when trying to run the unit? Door **MUST** be shut and locked to run.
- ✓ The Power Disconnect must be turned **ON**.
- ✓ Emergency Stop Button must be pulled **OUT**.
- ✓ Power to the compactor must be **ON**.
- ✓ Is the compactor full? How to read the fullness of the compactor:
 - Read the pressure gage - while compactor is **RUNNING**, if it hovers around 1800+ PSI, unit is full, otherwise, NOT full
 - Bang on side of compactor - hollow sound = NOT full



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